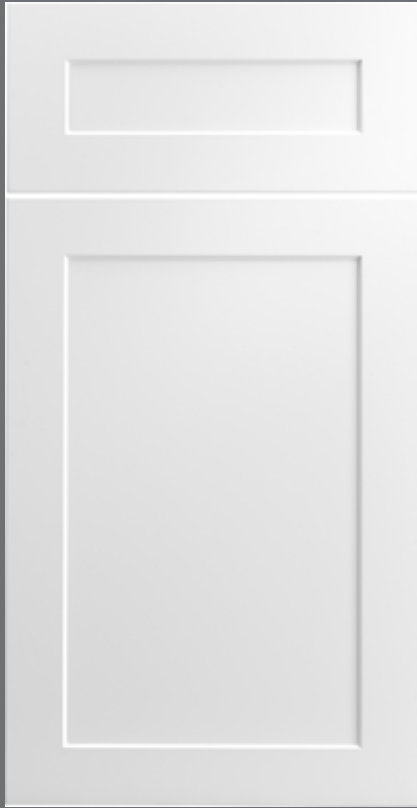


SHAKER



Advantages:

- 3D Laminate technology uses a combination of heat & vacuum pressure, 3D Laminate material is pressed over the face and sides of a component leaving each front seamless and free of edgbanding.
- One-piece construction. Core is comprised of a solid double-refined MDF providing excellent stability and minimal expansion/contraction.
- Easy to clean and bacteria-resistant.
- MDF core eliminates the vulnerabilities of a wood door with 5-piece construction, meaning there are no joints that could expand or contract with environmental changes.
- 3D Laminates maintain superior color and finish consistency across components



Stratus

Fashion Gray

Valencia

Colors shown are digital representations. View actual samples to verify and select colors.



1 Box/Case

- Industrial grade Domestic/North American 5/8" thick particleboard that conforms to EPA TSCA Title VI and ANSI A208.1-2016.
- Made with 100% recycled and recovered wood fibers.
- Formaldehyde emissions less than .09 parts per million.
- Faced with thermally fused melamine.
- Front edge of case is edge-banded with PVC to match door/drawer front color.
- All cutting/machining done with state of the art European technology.

2 Tops and Bottoms

- Industrial grade 5/8" thick particleboard with face edge-banded to match door/drawer front.
- Melamine laminated surface.
- Exterior faced with melamine to match door/drawer front. Bore, dowel and glue fastening into side panels.

3 Back Panel

- Fully captured 1/4" thick laminated back panels. Panel is dadoed into side panel, stapled and hot melt glued in place.

4 Shelving

- Industrial grade 5/8" thick particleboard. PVC edge-banding on front edge to match cabinet interior color. Shelves are adjustable and sit on 100% metal shelf pins.
- Half-depth, adjustable shelves standard on base cabinets.

5 Side Panels

- Industrial grade 5/8" thick particleboard with face edge-banded to match door/drawer front. Exterior is surfaced with melamine to match door/drawer front. Bore, dowel and glue construction.

6 Stretchers/Mid-Rails

- Industrial grade 5/8" thick particleboard with face edge-banded to match door/drawer front. 4 1/2" deep. Bore, dowel and glue construction. Stretcher/mid-rail installed beneath every drawer.

7 Toe Kick

- 4 1/2" high x 5/8" thick melamine coated particleboard. Bore, dowel and glue fastening into side panels.

8 Hanging Rails/Back Blocks

- 4 1/2" high x 5/8" thick melamine coated particleboard.

9 Drawer Box

- 5/8" thick white melamine coated drawer box.
- 1/4" thick fully captured bottom.
- Top edges banded in white PVC banding to match drawer box.
- Drawers in cabinets 24" and wider get 1/2" thick center support on bottom of drawer
- Side-mounted white epoxy coated metal drawer slides. Rated for 100lbs.
- Soft-close, 3/4 extension Standard
- Drawer fronts mounted with adjustable mounting clips.
- 4 1/2" high drawer sides with interior usable depth of 3 3/4"

10 Hinges

- Soft-close 110-degree opening, fully concealed hinges. Hinges are 6-way adjustable clip on style.
- Hinges and mounting plates are constructed of steel.

